

ABSTRACT OF THE DISCLOSURE

5 The closure device includes interlocking fastening strips  
and a slider. The fastening strips include a flange portion  
that engages a separator on the slider. The flange portion  
angles inwardly toward the separator. The flange portion is  
altered at the closing end of the fastening strips to prevent  
the slider from opening the fastening strips a the closing end.  
10 The flange portion may be altered by flattening the flange  
portion.